

Flexible By Design

The Roll Stand System allows the user to easily handle rolled goods for spreading onto the cutting system, maintaining precise alignment of each ply with a photo-electric edge control unit. Many configurations and styles available.

- Widths available from 60" (1.52m) in 6" (15.2cm) width increments
- Optional cones and core stops available
- Expandabar available for different size cores
- Flat fold system suitable for material on skids
- Single or multiple unit configuration for feeding several layers of material
- Not recommended for stretchy fabric or vinyl
- Custom configurations, widths and roll weight capacities available

Single Roll (CRA-310)



Specifications

STANDARDS	ENGLISH	METRIC
Custom sizes available in 6 in. (15.2 cm) width increments. Width	66 in.	1.7 m
	72 in.	1.8 m
	78 in.	2.0 m
Maximum Weight	300 lbs.	136 kg
Maximum Roll Diameter	24 in.	61 cm

POWER REQUIREMENTS

110V at 15 amps, 1 ph
220V at 8 amps, 1 ph

Single Roll Heavy-Duty (CRA-315)

Specifications

STANDARDS	ENGLISH	METRIC
Maximum weight	1,000 lbs.	450 kg
Maximum Roll Diameter	30 in.	76 cm
	40 in. option	101 cm option

Single Roll (CRA-315) With Chute & Roller Assembly



Specifications

STANDARDS	ENGLISH	METRIC
Maximum weight	>300 lbs, less than 1,000 lbs.	>136 kg, less than
Maximum Roll Diameter	20 in.	51 cm

- Available starting at 72" (1.8m) wide, and greater
- Automatic edge control included
- Frozen bar, core stops optional
- 110V/220V, 1 phase
- Up to 2-3/4" heavy-duty roller tubes with 3-strap brake
- Shown with chute and roller assembly for feeding multiple rolls

Motor-Driven (CRA-317)



Specifications

STANDARDS	ENGLISH	METRIC
Maximum Weight	2,000 lbs.	907 kg
Maximum Roll Diameter	52 in.	132 cm

POWER REQUIREMENTS

230V, 3 ph, 3 HP (5 HP opt.)

- Dancer bar control to minimize stretch
- Optional air shafts
- Optional 60" (152cm) roll diameter capacity, maximum roll weight is 500lbs. (227kg)
- Automatic edge control included
- Ultrasonic beam to measure roll diameter and control feeding speeds to the cutter
- 3 strap brakes
- Center roll drive
- Overhead loading only
- Roll drive can be disabled
- Super chucks
- Not recommended for clear material, or vinyl

Two-Roll Heavy-Duty (CRA-318)



Specifications

STANDARDS	ENGLISH	METRIC
Maximum weight	2,500 lbs.	1,134 kg
Maximum Roll Diameter	30 in. 48 in. if only one bar used	76 cm 122 cm if only one bar used

POWER REQUIREMENTS

110V or 220V, 1 phase

- With or without automatic edge control
- 3-strap brake
- Center support for wider machines, and for narrow heavy materials
- Shown with one bar
- Bar options include frozen, solid or expandabar
- Not recommended for stretchy fabrics, vinyl or lycra

Three-Roll (CRA-318)



Specifications

STANDARDS	ENGLISH	METRIC
Maximum Weight	2,000 lbs., 750 lb. per bar	907 kg, 340 kg per bar
Maximum Roll Diameter	20 in.	51 cm

POWER REQUIREMENTS

110V or 220V, 1 phase

- Infra-red edge control sensors to detect edge of material
- Optional 4th bar available
- Three sets of cones recommended
- Bar options include frozen, solid or expandabar

Roll Stand 4-24-18