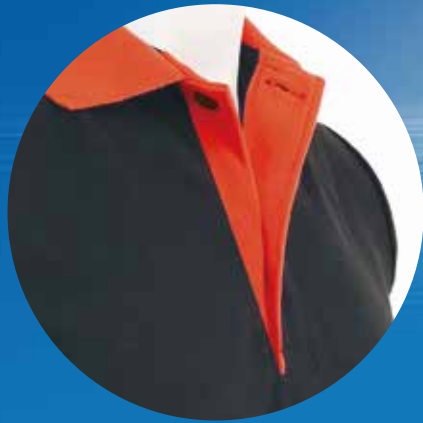


AMS-221ENHS3020/X90014 (Polo Placket with Feeder)

Computer-controlled Cycle Machine with Input Function (Polo Placket with Feeder (Hidden Placket for Men))

The machine fully automatizes a series of sewing placket processes.
(Hidden Placket for Men)



AMS-221ENHS3020/X90014 Polo Placket with Feeder

※ Option order : Polo Placket with Feeder.

■ Increased Productivity

The machine carries out a series of placket setting processes at 19 sec/pcs. It achieves 5.2 times as productive as general-purpose machines.

◆ Comparison of process time and productivity

Attach placket process (Hidden Placket for Men)	General-purpose machine	AMS-221ENHS3020/X90014 Polo Placket with Feeder
Mark placket position	17sec	19sec
Mark front placket position	11sec	
Sew front placket	29sec	
Cut placket center	27sec	
Topstitch under placket	15sec	
Daily Production	242pcs	1,263pcs

※ Condition: Hours of work: 8 hours, Allowance rate: 20%

Process time
19
sec/pcs

Daily production
5.2
times

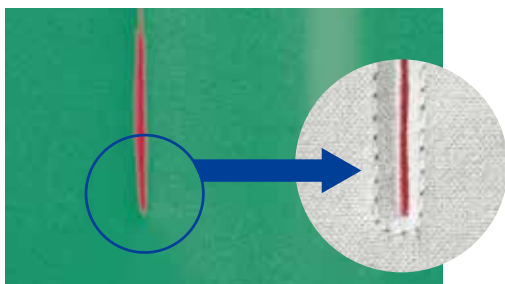


This device is able to place a placket on garment body while the machine is still engaged in the sewing of the current placket. This means higher productivity can be achieved simply with one machine.

■ Stable Quality

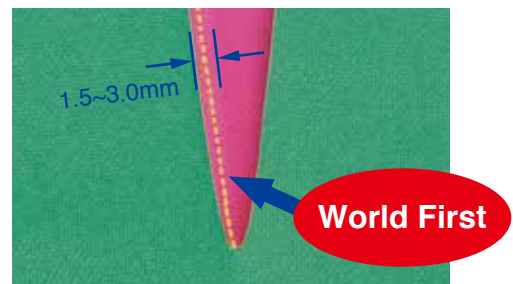
● Decreased Dimple-shaped depression

The machine can sew V-shape stitch, and Dimple-shaped depression by automatic is fewer than by manual work.



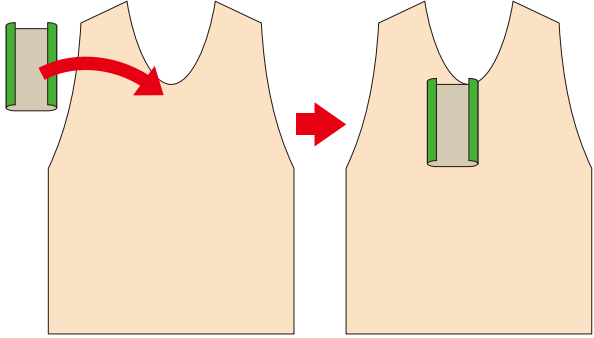
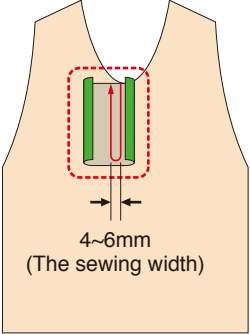
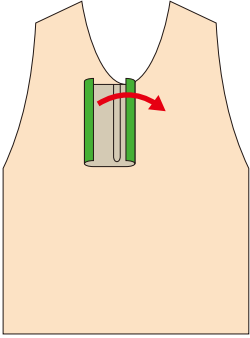
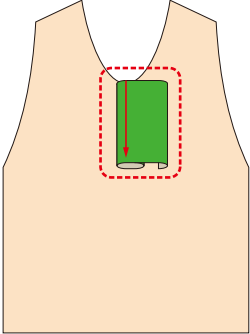
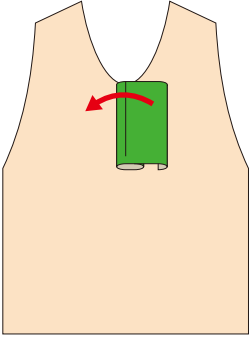
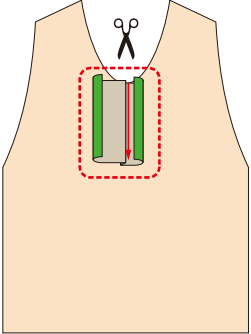
● The machine can sew topstitch under placket

Topstitch is produced at the place 1.5mm to 3.0mm from the edge of the under placket.



■ This document shows how to make placket (hidden placket for men) by polo placket with Feeder.

Polo-shirt placket process of this machine.

Process① Attach placket on body	Process② Topstitch under placket	Process③ Cut placket
<p>I. Put placket on body</p>  <p>II. Sew placket</p>  <p>4~6mm (The sewing width)</p>	<p>I. Fold placket</p>  <p>II. Topstitch under placket</p> 	<p>I. Open placket after topstitch process</p>  <p>II. Cut placket between stitch line</p> 

■ SPECIFICATIONS

Model name	AMS-221ENHS3020/X90014 Polo Placket with Feeder
Sewing area (hidden placket for men)	X: 4~6mm x Y: 200mm
Placket cloth size	90~130mm (W) x 235mm (L)
Max. sewing speed	2,500 sti/min
Application	Medium-weight
Needle (Recommendation)	DPx17(#9~#11)
Thread	#60~#80

*"sti/min" stands for "Stitches per Minute."



Registered Organization : JUKI CORPORATION Head Office
 The Scope of the Registration : The activities of research, development, design, sales, distribution, and maintenance services of industrial sewing machines, household sewing machines and industrial robots, etc., including sales and maintenance services of data entry systems.



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* Specifications and appearance are subject to change without prior notice for improvement.
 * Read the instruction manual before putting the machine into service to ensure safety.
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